

## Troughing Units - 1 Roll

### General Information on part numbering system:

Example:

**S1RL-P28S-18**

**Frame Material** \_\_\_\_\_

- S - Stainless Steel
- C - Painted Carbon Steel

**Number of rolls per unit** \_\_\_\_\_

- 1R - 1 Roll Belt Return Carrier Unit

**Base design** \_\_\_\_\_

**Use "S" or "L" for 3 roll units**

- S - Short wings on 3 roll troughing units
- L - Long wings on 3 roll troughing units

**Match to Base Design for 2 Roll units**

- A - Flat base 3 3/8" x 3 3/8" square with 6 holes 1/2" x 3/8" parallel to belt travel
- B - Flat base 2" x 3 1/2" long base; side parallel to belt travel
- C - Flat base 2" x 3 1/2" long base; turned 90 degrees to belt travel
- D - Angle base 1" x 1" x 3 1/2"; ridge parallel to belt travel
- E - Angle base 1" x 1" x 3 1/2"; ridge turned 90 degrees to belt travel
- F - Flat base 2" x 5" with 2 slotted holes 7/16" x 3/4" on 3 1/2" centers
- G - Flat base 2" x 5" with 2 slotted holes 7/16" x 3/4" on 3 1/2" centers turned 90 degrees from belt travel

\* All bases are 0.120" thick (11 gauge)

**Roller Tube Material** \_\_\_\_\_

- P - Plastic
- S - Stainless Steel
- G - Galvanized Steel

**Roller Tube Diameters – Standard** \_\_\_\_\_

- 19 - 1.900"                      PVC and Steel
- 23 - 2.375" - (2 3/8")        PVC only
- 25 - 2.500" - (2 1/2")        Steel only
- 28 - 2.875" - (2 7/8")        PVC only
- Other Sizes are Available

**Bearing Type** \_\_\_\_\_

- P - ABEC-1 Chrome Alloy Precision Ball Bearing in Plastic Housings
- S - Commercial Grade Stainless Steel Ball Bearing in Plastic Housings
- B - Bushing Style (Acetal plastic with Teflon additives) - PVC Tubes only

**Belt Width** \_\_\_\_\_

- 8" – 48"