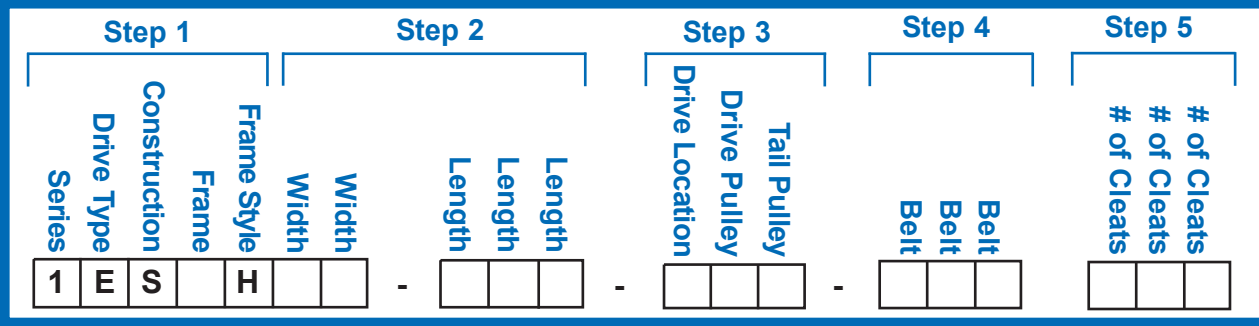


How to Order



Step 1

| Series | Drive Type | Construction | Frame | Frame Style |
|---------|---------------|--------------|--|--------------------|
| 1 = 125 | E = End Drive | S = Standard | B = 1.81" Powder Coat (Beige) E = 1.81" Stainless Steel <small>Custom colors available - Contact factory</small> | H = Straight Frame |

Step 2

| Widths | | | | | | | | | Lengths* | | | | | | | |
|--------|----|----|----|----|-----|-----|-----|-----|----------|-----|-----|-----|-----|-----|------|------|
| 2" | 3" | 4" | 6" | 8" | 10" | 12" | 18" | 24" | 24" | 36" | 48" | 60" | 72" | 96" | 120" | 144" |
| 02 | 03 | 04 | 06 | 08 | 10 | 12 | 18 | 24 | 024 | 036 | 048 | 060 | 072 | 096 | 120 | 144 |

*Contact factory for special lengths

Step 3

| Drive Location A&B are drive pulling C&D are drive pushing | Drive Pulley Type | | Tail Pulley Type | | |
|---|----------------------|--------------------------------------|------------------|--------------------------------|---|
| | Standard | Cap 1/2" Dia* Solid Output Shaft | S | Standard | Q |
| | Option see pg.41 | Thru 1/2" Hex Hex Input | H | Option see pg.42 Detectable | D |
| Option see pg.41 | 1/2" Dia* 1/2" Dia* | D | | | |

* 1/8" sq. key included

Step 4

Choose a base belt material and cleat height

| Base Belt Material | 5mm | 19mm | 1/2" | 3/4" | 1" w/corr. sides | 1" | 2" | 3" |
|-------------------------|-----|------|------|------|------------------|-----|-----|-----|
| MAA (Standard Urethane) | CAB | CAD | CAE | CAF | CAH | CAG | CAI | CAK |
| UAC (White Urethane) | CBB | CBD | CBE | CBF | CBH | CBG | CBI | CBK |

Note 1: All belts must have a cleat indent of width minus 1.37", except 1" cleats with corrugated sidewall. That cleat indent is width minus 3.62"
 Note 2: Cleated belts are intended for use in conjunction with indented or adjustable guides (see page 23)

Step 5

Determine the total number of cleats on the conveyor. Multiply conveyor length (in inches) by 2, divide by the desired spacing between the cleats (in inches). This will result in the total number of cleats evenly spaced around the circumference of the belt. Note: Must have a whole number of cleats.

Example: 1ESBH06-048-ASQ-CAE016

125 Series conveyor with standard construction and 1.81" powder coated frame. Conveyor measures 6" wide by 48" long with solid output pulley and standard tail pulley. The drive output shaft is in the A position. The conveyor belt has a 1/2" high cleat every 6".

As standard, we assemble the conveyor, track the pre-tensioned belt and quality check every conveyor before we ship to the customer. Accessories such as Drives, Stands, Mounts, and Guides are packaged separately and are shipped unassembled with the conveyor to prevent damage during shipment. Complete assembly can be provided upon request; please contact our factory for details.

Note: proceed to page 22 to continue sizing your conveyor...